

Translation of copy in original language IMPORTANT: MUST BE READ



831087800

rev. 1.0

29/11/2022

Installation, use and maintenance manual

DUCTED PELLET STOVE FUTURA 18,5



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1 PRODUCT SAFETY

The stoves were built in compliance according to EU 305/2011 (Construction Products Regulation), EN13240 (wood stoves), EN 14785 (pellet stoves) and EN 303-5:2012 (Pellet boilers) using high quality and non-polluting materials. To make better use of your stove it is advisable to follow the instructions in this booklet.

Read this manual carefully before use or any maintenance operation.

Each stove is subjected to internal testing before shipment and as such residues inside the appliance may be found.

Eva Stampaggi aims to provide as much information as possible to ensure safer use and to avoid damage to persons, property or parts of the stove itself.

MANUAL SYMBOLOGY

	ATTENTION	Indicates operations that are dangerous for the user and the product.
i	INFORMATIONS	Indicates important information that the user must heed for the proper functioning of the product.

ATTENTION

KEEP THE INSTRUCTION MANUAL FOR FUTURE REFERENCE, IF ANY CLARIFICATIONS ARE REQUIRED CONTACT YOUR AUTHORISED

INFORMATIONS

The pellets to be used are the following:

PRODUCT SAFETY

Pellet stoves operate exclusively with pellets (tablets) of various wood essences that comply with DIN plus or EN plus 14961-2 A1 (UNI EN ISO 127225-02:2014) or PEFC/04-31-0220 ONORM M7135 or that have the following characteristics: Calorific value min. 4.8 kWh/kg (4180 kcal/kg)

Density 630-700 kg/m3

Maximum humidity 10% of weight

Diameter: 6 ±0.5 mm

Ash percentage: max. 1% of weight

Length: min. 6mm - max. 30mm

Composition: 100% untreated wood from the industry of wood or post-consumption without the addition of binders, bark-free and compliant with current regulations.



WARNING

Keep the pellets in a fresh dry place: storing pellets in a place that is damp or excessively cold may reduce the stove potential heat output. Be careful when storing and handling pellet bags to prevent pellet crushing and consequent sawdust production.

The fuel consists of small cylinders with 6-7mm diameter and a maximum length of 30mm. Their maximum moisture content is equal to 8%. This stove is designed to burn pellets made of compacted sawdust obtained from different types of wood, in compliance with environment protection legislation.

The use of different types of pellets may result in a slight, sometimes even undetectable, change in the stove efficiency. This change can be counterbalanced by increasing or decreasing the stove heat output by only one step.

SAFETY WARNINGS

Read the manual carefully:

- Read the manual carefully:
- Eva Stampaggi S.r.l. assumes no responsibility for damage to persons and/or property or for the malfunction of the stove resulting from non-compliance with the provisions of this Instruction Manual
- The guarantee will remain valid for 1 year for professional operators and 2 years for consumers
- Stove installation must be carried out by qualified staff and pursuant to the regulations in force in the relevant country.
- In the event of failed ignition or a power cut, before retrying the burn pot MUST be emptied. Failure to do so may also result in the breaking of the door glass.
- DO NOT POUR PELLETS BY HAND in the burn pot to facilitate stove's ignition.
- Should any anomaly concerning the flame be detected or, however, in any other case, NEVER SWITCH OFF the stove by disconnecting it from the mains. Use the relevant button. Disconnecting the stove from the mains will prevent exhaust fumes from being extracted.
- Should ignition phase take longer than expected (due to damp or poor quality pellets) generating excessive smoke in the combustion chamber, open the door to expel it, while remaining in a position that guarantees your safety.
- Good quality, certified pellets must always be used. The manufacturer declines any liability for any malfunctions or damage to mechanical parts as a result of the use of poor quality pellets.
- The burn pot and the combustion chamber must be cleaned daily. The manufacturer declines any liability for any malfunctioning due to a failure to do so.
- The combustion of waste, especially of plastic materials, damages the stove or boiler and the vent pipe. Moreover, it is forbidden by the law against the emission of harmful substances.
- Do not use alcohol, petrol or other highly inflammable liquids to light the fire or poke it during operation.
- Do not introduce into the stove an amount of fuel greater than that recommended in this booklet.
- Do not modify the product.
- It is forbidden to use the appliance with the door open or the glass broken.
- Do not use the appliance as, for example, a clothes drying rack, a bearing surface or step etc.
- Do not install the stove in bedrooms or bathrooms if not certified as watertight.

GENERAL SAFETY PRECAUTIONS

Read the manual carefully:

• Use the stove only as described in this manual. Any other use not recommended by the manufacturer may cause fires or accidents to people.

- This appliance is not a toy. Make sure children are not left unattended and do not use the appliance as a toy.
- This device is not intended for use by persons (including children) with reduced physical or mental capacity, or without specific experience and knowledge, unless supervised or duly instructed on the use of the appliance by a person responsible for their safety.
- Disconnect the appliance from the mains when not in use or during cleaning operations.
- To do so, turn the switch to the O position and disconnect the plug from the socket. Remove from the plug.
- Never block the combustion air inlets and fume outlets.
- Do not touch the stove with wet hands; it contains electrical components.
- Do not use the appliance in case of damaged cables or plugs. The device is classified as type Y: power supply cable may only be replaced by a qualified technician. Should the power supply cable be damaged, it can be replaced only by the manufacturer or by its technical assistance service or by a similarly qualified person.
- Do not place any object on the cable and do not bend it.
- Avoid using extension cables as their temperature may increase excessively posing fire hazards. Never use one single
 extension cable to power several appliances.
- During normal functioning some parts of the stove may become extremely hot, such as the door, the glass or the handle. Be careful, especially with children. Do not touch any hot parts if not wearing adequate protective devices.

PRODUCT SAFETY



ATTENTION

ATTENTION! DO NOT TOUCH the FIRE DOOR, the GLASS, the HANDLE or the FUME OUTLET DURING FUNCTIONING if not wearing adequate protective devices since they become extremely hot!

- Keep inflammable materials, such as furniture, cushions, pillows, blankets, paper, clothing, curtains, etc., at least 1.5 m away from the stove front and 30 cm from the stove sides and back.
- During operation, there is a risk of fire if the stove is covered or if it comes into contact with flammable material including curtains, draperies, covers, etc. KEEP THE PRODUCT AWAY FROM SUCH MATERIAL.
- Do not immerse the cable, plug or any other appliance component in water or other liquids.
- Do not use the stove in dusty environments or wherever inflammable vapours are generated (e.g. in a workshop or garage).
- The stove is fitted with components that generate arcs and sparks. Do not install the stove in areas posing a significant fire
 or explosion hazard due to a high chemical substance concentration or to a high humidity level.
- Do not use the appliance close to bathtubs, showers, basins, sinks or swimming pools.
- Do not install the appliance underneath an air vent. Do not install the stove outdoors.
- Do not repair, disassemble or modify the appliance. The appliance is not fitted with components that can be repaired by users.
- Turn off the stove, disconnect it from the mains and wait until it has cooled down completely before performing any maintenance operations.
- DISCONNECT THE STOVE FROM THE MAINS BEFORE PERFORMING ANY MAINTENANCE.

5

ATTENTION

These stoves operate exclusively with pellets and olive pomace if the stove is designed for it; DO NOT USE DIFFERENT COMBUSTIBLES: any other material burned will cause the apparatus to malfunction.

ATTENTION

Clean the burn pot on a regular basis upon every ignition or pellet refuelling.

- The combustion chamber must be kept closed, except when loading or removing residues, in order to prevent smoke egress.
- Do not switch the stove on and off intermittently to avoid damaging its electrical and electronic components.
- Do not use the appliance as waste incinerator or for any other purpose other than the intended one.
- Do not use liquid fuels.
- Do not modify the appliance without prior authorisation.
- Use only original spare parts recommended by the manufacturer.
- Make sure that the stove is transported in compliance with safety regulations. Avoid any improper transfers or knocks that may damage the ceramics or the structure.
- The metal structure is coated using high temperature paints. When using the appliance for the first few times, unpleasant
 odours may be given off due to the paint of the metal parts that is drying: this is in no way dangerous and in such case,
 simply ventilate the premises. After the first heating cycles, the paint will reach its maximum adhesion and all its chemical
 and physical features.
- To refill the tank, simply lift the access cover and pour the pellets in, even when the machine is on, taking care not to spill outside of the tank. Always refuel the hopper before leaving the operating stove unattended for long periods of time.
- Whenever the hopper and the Auger tube get completely empty, the appliance will be automatically switched off. It may take two separate ignitions to resume operation at ideal working conditions since the Auger tube is very long.
- In case of glass breakage after an accidental collision, do not use the product.
- It is also possible that the product may undergo slight deformations, as the structure is made of steel, and therefore slight noises or crunches may be heard. This is absolutely normal and should not be considered a defect.



ATTENTION

If the stove is not properly installed, power outages may result in fume spillages. In some cases, it may be necessary to install an uninterruptible power supply.

ATTENTION

Being a heating appliance, some parts of the stove can become extremely hot. For precisely this reason, we advise that you take extreme care during operation.

WHEN THE STOVE IS OPERATING:

- do not open the door;
- do not touch the door glass since it becomes extremely hot;
- keep children away from it;
- do not touch the fume outlet;
- do not pour any liquid inside the firebox;
- do not perform any maintenance operations if the stove is not cold;
- only qualified technicians are allowed to perform any operation;
- follow all the instructions contained herein.



Anti-explosion

Some products are equipped with anti-explosion safety devices. Before switching on the product or, in any case, after any cleaning operation, make sure that the device is correctly positioned in its seat. The device is located on the firebox door upper edge.



ATTENTION

In the event that the device is not correctly positioned, the combustion and the efficiency of the product will be compromised.

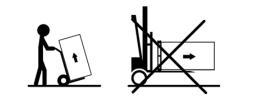
EN

2 HANDLING AND UNPACKING

ATTENTION

Unloading of the product must be performed using lifting means that are suitable and that have characteristics that are consistent with the weight of the stove. The operator must make sure that during offloading and lifting of the stove there are no persons or objects nearby. When unpacking, avoid damaging the product with cutters or blunt tools. Keep the packaging out of the reach of children. Pay attention to the balance of the product given its size and weight.

i When transporting do not position the product horizontally. Unloading of the product must be performed using lifting means that are suitable and that have characteristics that are consistent with the weight of the stove. Unscrew the screws that secure it to the pallet from below and place the stove in the dedicated position paying attention to any obstructions that may hinder installation or damage the item.



INSTRUCTIONS FOR DISPOSAL OF THE PRODUCT AND PACKAGING

	The presence of this symbol applied to the product determines that it is NOT a refusal to be considered generic, but must be demolished and disposed of in compliance with the rules in force in your country, making sure that the collection centers are in accordance with the law and respectful of the environment. The responsibility for such disposal is to be borne by the owner and to not incur sanctions or adverse effects on the environment and health, we recommend you contact the local administration, the local waste disposal center or the retailer directly to get more information about places and ways of collecting. Proper waste disposal is important not only for the environment and the health of citizens, but also because this operation leads to a recovery of materials that have significant energy and resource savings.	
METALLIC PARTIES	Transfer to a special collection centre in the Metal sector.	
METALLIC PARTIES	For proper disposal of waste electrical and electronic equipment (WEEE) consult WEEE Directive 2012/19/EU.	
OTHER PARTIES	If it is non-recyclable waste, transfer it to a collection centre.	
STRAP	Separate collection (DRY) or transfer to a special collection centre.	
PACKAGING PALLET	Transfer to a special collection centre in the wood sector.	
PLASTIC BAG and PACKAGES	ISeparate collection (PLASUC) or transfer to a special collection centre	
POLYSTYROL	Separate collection (DRY) or transfer to a special collection centre.	

3 MINIMUM INSTALLATION REQUIREMENTS



INTRODUCTION:

INSTALLATION WITH WALL FUME OUTLET IS PROHIBITED. INSTEAD THE FUME OUTLET MUST BE ROOF-TYPE AS PROVIDED FOR BY NATIONAL REGULATIONS.

Eva Stampaggi S.r.l. assumes no responsibility for damage to persons and/or property caused by non-compliance with the point highlighted above for products installed in a non-compliant manner.

Install the stove according to the regulations in force in the country of use.

For example, in Italy the UNI 10683 standard is in force, which includes 4 points:

- 1 preliminary activities the duty and responsibility of the dealer/installer at the time of the inspection before the final installation. Preliminary procedures include:
- installation site suitability verification;
- fume evacuation system suitability verification;
- checking of the suitability of the external air intakes;
- At this stage, the product needs to be checked in order that it can be safely operated and that the relevant technical specifications are met. The safety conditions must be assessed with a preventive inspection. Stoves and fireplaces are heating systems and as such must be installed safely and according to the manufacturer's instructions!
- 2 installation the installer's responsibility. In this phase, the installation of the product and of the smoke evacuation system are considered and the following issues are addressed:
- safety distance from combustible materials;
- construction of chimney flues, smoke channels, intubated systems and chimney cowls.

- 3 issuing of additional documentation the installer's responsibility. The release of technical documentation must include:
- use and maintenance manual for the appliance and the components of the system (e.g. smoke channels, chimney flue, etc.);
- photocopy or photograph of the chimney flue plate;
- system manual: (if applicable);
- 4 control and maintenance the responsibility of the maintenance technician who must ensure care and maintenance of the product during its use over time. The operator assigned to the control and maintenance of the systems for winter and summer air conditioning, performs these activities to a professional standard, in compliance with the current legislation. The operator, at the end of the same operations, must prepare and sign a technical control report in accordance with the models provided for by the rules of this decree and by the implementing rules, in relation to the types and potential of the system, to be issued to the person who signs a copy for receipt and acknowledgement.

In addition to what is specifically provided for in the following paragraphs of this Instruction Manual, the Purchaser must comply with the following minimum installation requirements:

a) Do not invert or place the stove horizontally on one side;

b) The power of the stove must be adapted to the size of the room where it is to be installed and the room must be ventilated from the outside;

c) The assembly of the flue pipe must be carried out in a workmanlike manner and according to European (UNI 10683) and national regulations, local regulations and the technical specifications and warnings contained in this Instruction Manual;

d) The smoke outlet must be connected to the flue pipe by means of telescopic fittings;

e) The diameter of the flue must be less than 150 mm.

- f) The connection to the flue pipe must be made with an inclination connection of less than 45°;
- g) The flue pipe must be suitably insulated;

h) The minimum slope of the horizontal section must be 5%

i) The chimney and/or flue pipe must be waterproofed;

- j) The flue shall not have more than two changes of direction;
- k) The flue gas must be discharged directly into the flue pipe;

I) The flue gas duct must have a length of less than 6.0 m before the flue, with a maximum horizontal section of 3.0 m;

m) The flue and flue duct must not narrow in width from the initial diameter for its entire length. The initial diameter shall be that of the exhaust outlet of the stove body;

n) The minimum value of the ventilation duct opening must be 80 cm²;

o) The distance of the flammable walls must be respected, as prescribed on the "stove data plate";

p) The burn pot must be cleaned before each ignition of the stove.



ATTENTION

The Buyer must not carry out any structural modifications to the stove and must not make any operational changes to the electrical board.

Installation and connection must be carried out by the Purchaser and by qualified technical personnel, in compliance with European (UNI 10683) and national regulations, local regulations and the assembly instructions contained in this Instruction Manual.

does not assume any direct and/or indirect criminal and/or civil liability for damage to people or things resulting from failure to comply with the aforementioned legal provisions, the assembly instructions, the warnings and general safety regulations indicated in this Instruction Manual.

Failure to comply with the installation requirements and/or tampering with the stove can cause: inadequate power and/or anomalous behavior of the product, poor smoke draft, clogging of the brazier, slow combustion, fire in the tank, overheating and risk of fire of the stove, fire hazard in the fume duct, lack of oxygen in the environment where the stove is positioned.

does not assume any criminal and/or civil liability, direct and/or indirect for the malfunctioning of the stove and for damage resulting to people or property caused by failure to comply with the stove installation requirements and/or tampering with the itself.

The Buyer must request and keep the certification of conformity of the installation and connection of the stove with the provisions of the law. In the absence of this certification does not assume any criminal and/or civil liability, direct and/or indirect for the malfunction of the stove and for damage caused to people or things, deriving from the use of the product.



ATTENTION

Warning: in the event of a power failure or electrical blackout, the burn pot must be emptied before repeating the operation. Failure to follow this procedure may cause the door glass to break.

4 INSTALLATION

4.1 FLUE PIPE

THE PRODUCTION OF STOVES WITH HIGHER PERFORMANCE IS INCREASINGLY REQUIRED SO IT IS BECOMES ESSENTIAL TO ENSURE THAT INSTALLATIONS COMPLY WITH THE LAW. IF THE VENT PIPE PASSES THROUGH NON-HEATED ENVIRONMENTS, IT MUST BE INSULATED FOR CORRECT COMBUSTION.

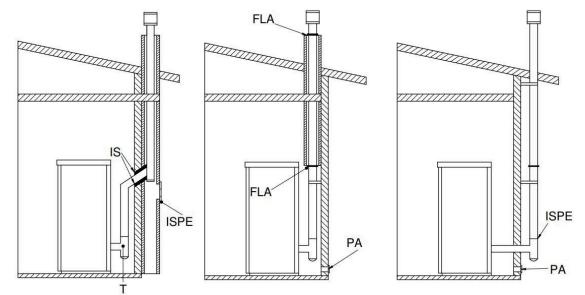
The vent pipe is one of the key features for guaranteeing the proper functioning of the stove. Thanks to the quality of the materials, the strength, the durability, the easy cleaning and maintenance, the best vent pipes are made of steel, either stainless steel or aluminised.

- To make fitting of the rigid steel flue pipe easier, we recommend using telescopic connectors, which will also compensate for the thermal dilation both of the fire box and the flue pipe itself.
- Seal the vent pipe joint connection with high temperature silicone sealant (1,000°C). Should the existing flue opening not be perfectly perpendicular to the firebox fume outlet, use an elbow to connect them. The inclination, with respect to the vertical, must never exceed 45° (see figure to the side) and there must be no bottlenecks.
- No constrictions. Use 10cm-thick insulating thimbles if pipe vent passes through floors.
- The vent pipe must be insulated along its entire length. Thanks to the vent pipe, insulation fume temperature will remain high optimising draught, preventing condensation and reducing the build-up of non-ignited particles along the vent pipe walls. Use proper insulating materials (glass wool, ceramic fibre, Class A1 non-combustible materials).
- The flue must be waterproof and must not make more than two changes of direction.
- The use of double-walled metal hoses in certified steel is permitted if installation with a rigid tube is not possible. The use of flexible metal and extensible aluminium pipes is not allowed.



The flexible system can only be used inside the chimney for the vertical section and must be fixed to a rigid T-coupling, do not use for the fume duct pipe.

EXISTING VENT PIPE AND EXTERNAL VENT PIPE



Key: IS - Insulator; ISPE - Inspection; T - T fitting; FLA - Hermetic closure flange; PA - External air intake

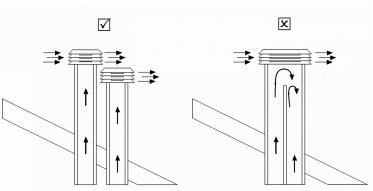
Types of vent pipe

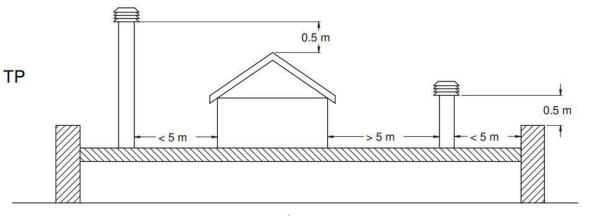
O	Steel vent pipe with double chamber insulated with material resistant to 400°C. Optimum efficiency.	Ο	Refractory vent pipe with insulated double chamber and external coating in lightweight concrete. Optimal efficiency.
	Refractory vent pipe with insulated double chamber and external coating in lightweight concrete. Optimal efficiency.		Avoid vent pipes with internal rectangular section whose ratio between the larger and smaller side is greater than 1.5. Poor efficiency

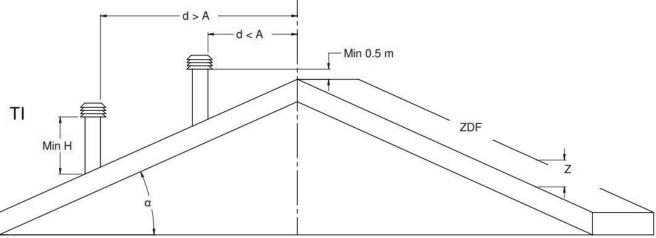
4.2 CHIMNEY COWL

A properly installed chimney cowl ensures optimum stove functioning. The anti-downdraught chimney cowl consists of a number of components whose outlet section sum always doubles the flue pipe section. Make sure the chimney cowl is at least 150cm above the roof rise so that it is fully exposed to the wind. The chimney cowls must:

- have useful outlet section that is at least twice that of the vent pipe.
- be made in such a way as to prevent the penetration of rain or snow.
- be constructed in such a way as to ensure, in the event of winds coming from any direction, the evacuation of combustion products.
- be free of mechanical intake auxiliaries.







Key: TP - flat roof; TI - sloping roof; d - distance; ZDF - reflux zone

Roof pitch α [°]	Horizontal width of reflux zone measured from top A axis [m]	Minimum height from roof for discharging exhaust fumes H min =Z+0.50m	Minimum height from roof for discharging exhaust fumes H min =Z+0.50m
15	1,85	1,00	0,50
30	1,50	1,30	0,80
45	1,30	2,00	1,50
60	1,20	2,60	2,10

4.3 DRAUGHT

Fumes heat up during combustion, increasing their volume. Their density is therefore lower than the one of the surrounding colder air.

This difference between the inside and outside temperatures of the chimney results in a negative pressure which increases proportionally to the vent pipe length and the temperature.

The draw of the vent pipe must be able to overcome all resistance from the smoke circuit so that any smoke produced inside the stove during combustion is drawn up and dispersed in the atmosphere through the discharge conduit and the vent pipe itself. There are many meteorological factors that influence the operation of the vent pipe, rain, fog, snow, altitude, but most of all is of course the wind, which can cause thermal depression as well as dynamic depression.

- The wind action varies depending on whether it is ascending, descending or horizontal.
- Ascending wind always results in an increased negative pressure and draught.
- Horizontal wind results in an increased negative pressure as long as the chimney cowl was properly installed.
- Descending wind always diminishes the negative pressure, sometimes inverting it.

Excess draught causes an increase in the combustion temperature and consequently a loss in stove efficiency.

Some of the combustion gas as well as small particles of combustible are drawn into the vent pipe before being burned, reducing the stove's efficiency and increasing the consumption of pellets and causing the emission of polluting smoke.

At the same time the high fuel temperature, due to an excess amount of oxygen, wears down the combustion chamber sooner than expected.

On the other hand, poor draught slows down combustion resulting in a decrease in the stove temperature, fume spillage inside the room, a loss of stove efficiency and dangerous build-up in the vent pipe.

To avoid excessive draught it is advisable to use a draught regulator (see figure on the side).

4.4 STOVE EFFICIENCY

Highly efficient stoves may pose difficulties for fume extraction.

In order for a vent pipe to work properly its internal temperature must increase as a consequence of the fumes generated during combustion.

Now, the efficiency of a stove is determined by its capacity to transfer most of the head produced into the area to be heated: the consequence of this is the greater the efficiency of the stove, the cooler the combustion smoke residues are and as a result the lesser the draught.

A traditional chimney flue, with a rough design and insulation, is more efficient if used with a traditional open fireplace or a poor quality stove where most of the heat is lost with the fumes.

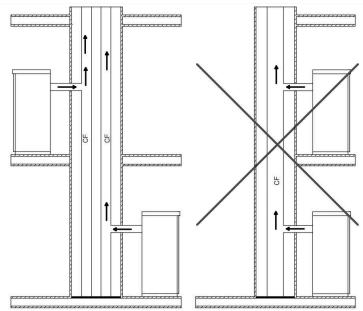
Therefore, purchasing a quality stove often entails modifying the existing chimney flue to obtain a better insulation, even when it already works properly with old appliances.

Poor draught results in the stove not operating when hot or in smoke spillage.

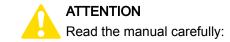
Connecting the stove pipe to an existing chimney flue that has already been used with an old appliance is a common mistake. In this way two solid-fuel appliances share the same chimney flue, which is wrong and dangerous.

If the two appliances are used simultaneously, the fume load might exceed the existing chimney flue capacity resulting in downdraught. If only one appliance is used, the fume heat will facilitate draught but the cold air coming from the other appliance not in use will cool down exhaust fume temperature again blocking the draught.

Besides the problems described so far, if the two appliances are placed on different levels the communicating vessel principle might be interfered with, causing combustion fumes to be drawn in an irregular and unforeseeable way. Key: CF - Flue Pipe







Before installing, the following indications must be met:

- Select the position where the stove is to be installed and:
- Arrange the connection to the vent pipe for fume extraction.
- Arrange the external air intake (combustion air).
- Arrange the connection to the earthed mains.
- The electrical system of the room where the stove is to be installed must be earthed, otherwise the control board may not work properly.
- Place the stove on the floor in a convenient position for the connection to the vent pipe and close to the combustion air intake.
- The appliance must be installed on a floor with an adequate loading-bearing capacity. Should the existing floor not comply with the requirement above, proper measurements must be taken (for instance, the installation of a load distribution plate).
- All the structures which could catch fire if exposed to excessive heat must be protected. Floors made from wood or inflammable materials must be protected using non-combustible materials (e.g. 4mm-thick sheet metal or ceramic glass).
- The appliance installation must ensure easy access for cleaning the stove, exhaust pipes and vent pipe.
- This appliance is not suitable to be installed on a shared vent pipe.
- During normal operation, the stove draws air from the room where it is installed. Therefore, an external air intake must be positioned at the same height of the pipe located on the stove back. Exhaust fume pipes must be suitable for pellet stoves and must therefore be made from coated steel or stainless steel, with a diameter of 8cm and fitted with adequate gaskets.
- The "air combustion" socket must reach an external wall or a wall of an adjacent room with external ventilation, as long it is
 not a bedroom or bathroom, nor at risk of fire such as garages, storage rooms, combustibles stores, etc. These air vents
 must be made in such a way that they cannot be blocked either internally or externally and should be protected by a grille, e
 metal net or other suitable protection without reducing the minimum dimensions.

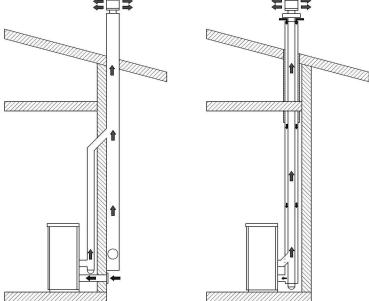
4.5 AIRTIGHT STOVE ONLY

Hermetic stove information:

Airtight stoves take combustion and glass cleaning air directly from outside, not from the room where they are situated, if correctly attached by a suction tube. In this way, no oxygen is consumed from the immediate environment. Using coaxial tubes the air will be pre-warmed contributing to improved combustion and lower emissions into the atmosphere. Ideal for passive houses, they offer best comfort at the lowest cost. The stove works even if not connected to the external air intake.

Using coaxial tubes the air will be pre-warmed contributing to improved combustion and lower emissions into the atmosphere.

In any case, comply with the National provisions for installation with coaxial pipes.



4.6 INSTALLATION PLACE

ATTENTION

Read the manual carefully:

When the stove is on, it can create a depression in the room where it is installed, therefore there must not be any open flame apparatus in the same room, with the exception of type C boilers (airtight).

- Make sure that the stove can draw the necessary quantity of combustion air: this must be from an open space (i.e. a space without exhaust blowers or providing adequate ventilation) or directly from outside.
- Do not install the stove in bedrooms or bathrooms.
- Unpack the stove: be careful not to damage the product at the time of unpacking.
- Check the stove's legs and adjust them so that the stove is stable.
- Place the stove so that the door and any window openings are not against the walls.
- After connecting the stove to the combustion air inlet join the coupling device to the vent pipe.

PRIMARY AIR INTAKE

In compliance with the current regulations for installation, the stove must be installed in a ventilated place with air that is sufficient to ensure correct combustion and therefore good operation.

The room must have a volume no less than 20 m³. In order to ensure good combustion (40 m³/h of air) there must be a "combustion air intake" that reaches an external wall or a wall of an adjacent room with an external air intake. The adjacent room must not be a bedroom, bathroom, or contain any fire risks, such as storerooms, garages, combustible materials stores, etc. These air intakes must be made in such a way as to avoid being blocked internally or externally, and should be covered with a grille, metal net or suitable protection, as long as the minimum diameter is not reduced.

ATTENTION

Read the manual carefully:

- When the stove is on, it can create a depression in the room where it is installed, therefore there must not be any open flame apparatus in the same room (with the exception of type C boilers (airtight), unless there is a suitable influx of air).
- The stove must not be positioned close to curtains, armchairs, furniture or to other flammable materials.
- The stove must not be installed in explosive or potentially explosive environments which may become explosive due to the presence of machinery, materials or dust that can cause greenhouse gas emissions or which can easily ignite with sparks.
- Before installing the pellet stove, it must be borne in mind that all finishes or any beams made of combustible material must be positioned at a suitable distance and outside the irradiation area of the stove itself; furthermore, it must be borne in mind that in order not to compromise the correct operation of the appliance air must be allowed to circulate inside its housing to prevent overheating, this is possible by respecting the minimum distances and making ventilation holes with a surface area of 80 cm2.

ATTENTION

Observe the safety distances on the product label.

It is in any case advisable, as well as respecting minimum distances, to install the fireproof heat-resistant insulating panels (mineral wool, aerated concrete, etc.)

The following is recommend: Promasil 1000

Classification temperature: 1000 °C	Specific heat capacity: 1.03 Kj/kg K
Density: 245 kg/m3	Thickness: 40 mm
Shrinkage at reference temperature, 12 h: 1.3/1000°C %	Thermal conductivity λ:
Cold crushing strength: 1.4 Mpa	400 °C à 0.10 W/mK
Bending strength: 0.5 MPa	600 °C à 0.14 W/mK
Reversible thermal expansion: 5.4x10-6 m/mK	800 °C à 0.17 W/mK

4.7 CONNECTION TO THE FLUE PIPE

THE LENGTH OF THE FUME DUCT PIPE MUST HAVE A DIAMETER EQUAL TO OR GREATER THAN THAT SPECIFIED FOR EACH APPLIANCE. EVERY 90° ELBOW OR (T) COUPLING IS THE EQUIVALENT OF 1 METRE OF PIPE.

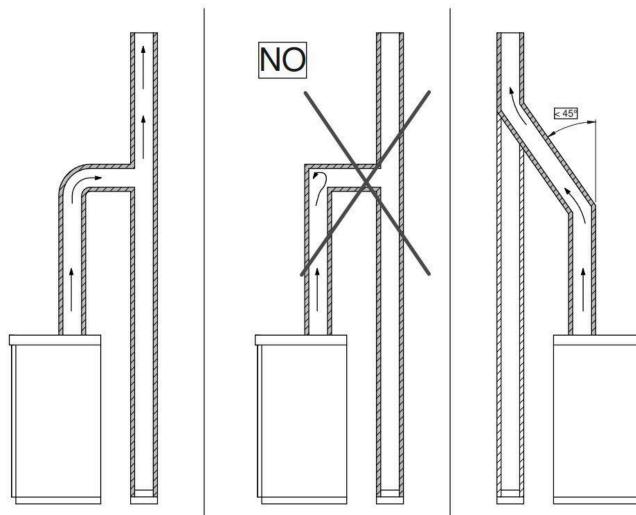
IN ORDER TO GUARANTEE CORRECT EFFICIENCY OF THE STOVE, ENSURE THE FOLLOWING TYPES OF INSTALLATION BEFORE CONNECTION TO THE FLUE PIPE:

INSTALL THE PRODUCT WITH AT LEAST 1 (T) COUPLING OR 1 METRE OF CERTIFIED PIPE ACCORDING TO EN 1856-2

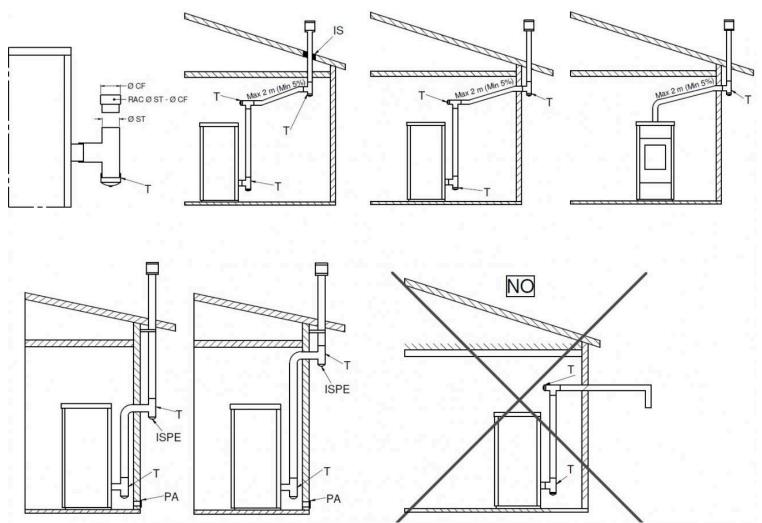
PASSAGE OF FLAMMABLE WALLS

When drilling the hole for the passage of the exhaust pipe it is necessary to take into account the possible presence of flammable materials. If the hole must pass through a wooden wall or in any case a wall made of thermolabile material, the installer must use a wall connection and adequately insulate the pipe of the product that passes through it using suitable insulating materials (1.3 - 5 cm thick with a minimum thermal conductivity of 0.07 W/m°K).

The same minimum distance must be respected even if the exhaust pipe has to pass through vertical or horizontal sections near the flammable wall.



4.8 INSTALLATION EXAMPLES



Key: T - T fitting; Ø ST - Stove diameter T; RAC Ø ST Ø CF - Stove and smoke duct connection; Ø CF - Smoke duct diameter; IS - Insulator; ISPE - Inspection; PA - External air intake

ATTENTION

Exhaust pipes must never be fitted pointing downwards or horizontally so that fumes are discharged directly through the external wall.

4.9 ELECTRICAL CONNECTION



The electrical connection must be performed by qualified personnel who install circuit breakers upstream of the appliance.

Special attention should be paid when the operation is a supplementary action and all equipment must operate as planned.

Avoid installations with electric cables that run close to fume pipes or hot components that are suitably insulated. The voltage is 230 V while the frequency is 50 Hz.

The electrical system, at the connection point, must be have a ground connection as required by EEC Regulation 73/23 and EEC 93/98.

MANCA DA TRADURRE ULTIMA FRASE

4.10 HYDRAULIC CONNECTION



Internally, the stove is equipped with all the components for safety: automatic ventilating valve, 3-bar safety valve, expansion vessel, stove safety thermostat and water pressure sensor.

It is nonetheless MANDATORY to install an anti-condensate valve and a manometer for pressure reading. Remember to discharge the hydraulic system before switching on the appliance.

The use of hosing is recommended that connects the appliance to the hydraulic system as, in the case of ordinary or extraordinary maintenance, this makes it easy to move. It is also recommended to install a dirt separator as the electronic pump could capture the dirt of the system and become jammed.

See the PRODUCT DESCRIPTION chapter regarding the distance between the connections and also the size.

The system pressure must range from 0.5 to 2.5 bar. If these thresholds are exceeded, this will trigger the WATER PRESSURE alarm that will cause shutdown of the product. The recommended pressure is 1.5 bar.

4.11 CANALIZATION CONNECTION



Some products are equipped with one or more adjustable channels and in some cases can be excluded from the display. The ducts should be connected to allow the hot air to escape even in the installation environment to avoid overheating of the product. They can be connected with flexible aluminium or steel pipes or rigid pipes.

ATTENTION

Temperatures in some cases are high, provide the necessary insulation in case of flammable walls.

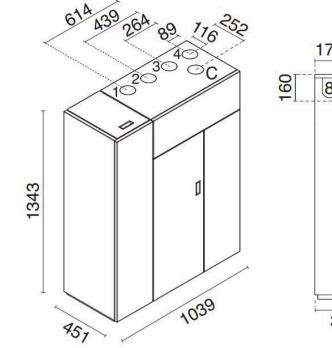
4.12 FILET TANK FILLING

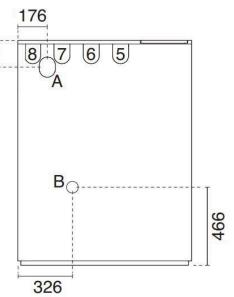
The pellet bag must be opened with a scissor and not torn so that there are no plastic pieces of the bag that can be inserted into the tank. It is recommended to use a paddle to refill the pellet tank. If the pellets contain a lot of residual powder, it is good practice to sift them so that the powder does not create a plug in the mouth of the auger.

It is also necessary to keep clean and vacuumed the part where the gasket is installed that makes the tank airtight (where present) so as to always have an efficient closure.

5 PRODUCT DESCRIPTION

5.1 FUTURA 18,5





5.2 TECHNICAL DATA

Smoke exhaust	A	80	mm
PRIMARY AIR INTAKE	В	46	mm
weight		266	Kg
Tank capacity		40	Kg
Heating room size		350	m3
		Max	Min
Pellet consumption	Kg/h	3,8	0,9
smokes temperature	°C	176	54
Gas flow	g/s	13,0	4,9
minimum draft	Pa	10	10
Tension / frequency	V/Hz	230 / 50	230 / 50
Electrical power	W	350	
	Side	Back	Front
Distance from flammable wall (mm)	300	120	1000

PRODUCT INFORMATION SHEET ACCO	ORDING TO (EU) 2015/1185 AND (EU) 20	15/1186	
producer	[\$ COMPANY_NAME \$]		
Brand	See product label		
Type/ model Identifier	SPC18,55S / FUTURA 18,5		
General description of the appliance	pellet stove		
Rules Applied	EN14785:2006		
Notified organ	IMQ SPA NB 0051		
ndirect hrating functionality	NO		
Direct thermal power		16,5	kW
ndirect thermal power			kW
Seasonal energy efficiency		83.7	%
Efficiency energy index		124	
Efficiency energy class		A+	
avorite fuel (unique)	Compressed wood with moisture content < 12 %	1	
Emissions due to space heating at nominal heat putput (13 % O2)	PM OGC CO NOx	9 7 77 94	mg/Nm3
Emissions from room heating at minimum heat output (13 % O2)	PM OGC CO NOx	18 9 285 82	mg/Nm3
Thermal power	Nominal thermal power (Pnom) Minimum thermical power (Pmin)	16,5 4,0	kW
Useful efficiency (NCV received)	Useful efficiency at nominal heat output (ηth, nom) Useful efficiency at minimum thermal power (ηth, min)	89,5 96,0	%
Auxiliary electricity consumption	At nominal heat output (elmax) At minimum thermal power (elmin) In stand-by mode (Elsb)	0,243 0,159 0,0019	kW
Type of thermal power / room temperature control	With electronic room temperature control and wee	kly timer	
Other control options	Room temperature control with presence detection NO I options Room temperature control with open window detection NO With remote control option NO		
Power required for permanent pilot light Power required for pilot light (if applicable) (Ppilot)		KW	
Carefully read the installation, use and maintenan	ce instructions.		

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Based on EU regulation 305/2011, the declaration of performance (DoP) is available on the websites: www.evacalor.it www.puntofuoco.net www.montegan.it

INSTALLATION

PROCEDURE FOR THE CORRECT INSTALLATION OF THE PRODUCT

INTRODUCTION:

The minimum monoblock dimensions and openings for correct air circulation must be taken into account when installing to prevent the item from overheating.

Minimum area measurements for natural air convection must be observed.

Air movement can also take place at the side or from the rear of the cladding. Openings must be protected by grilles or protective devices so as to prevent access to the electrical parts of the chimney or moving parts. At the right, the distances from flammable walls.

The fume outlet can be located on the upper side or on the rear side of the stove. You can decide between the rear and the top fume outlet based on the location of the vent pipe.

The air motor of room number 1, is the furthest to the left, as you look from the tank side. The air motor of room number 4, is the furthest to the right. Connect the 4 ducted air pipes as described above and then install the sensors or the thermostats. You can connect 4 sensors (included in the supply) or 4 thermostats (not included in the supply). You can connect the sensors or the thermostats using any 2-pole cable with double insulation available on the 234 market. The spring clamps on the back of the stove are numbered and correspond to the numbers of the ducting outlets. Bringing the sensor (or thermostat) to each room where the duct is installed is mandatory. Do not use air diffusers that reduce the air movement section. CAUTION: LIMITATION IN THE PROBES AND THERMOSTATS INSTALLATION Room number 1 can be connected to a sensor but not to an actual thermostat: the remote control will act as a thermostat. Therefore, if you want a thermostat in room number 1, you will need to install the remote control system. However, install a sensor on input 1. If you install a thermostat in room 2, you must install one in room 3 too. If you install the sensor in room 2 you can freely install the thermostat in room 3.

OVERVIEW OF POSSIBLE CONFIGURATIONS

		Sensor / Remote control				Sensor / Remote control
ROOM 2	Sensor	Sensor	Thermostat	Sensor	Sensor	Thermostat
ROOM 3	Sensor	Thermostat	Thermostat	Sensor	Thermostat	Thermostat
ROOM 4	Sensor	Sensor	Sensor	Thermostat	Thermostat	Thermostat

If you install thermostats, you will have to ask a qualified technician to change the settings in the stove's technical parameters.

VENTILATION LIMITATIONS

As you will see in the following pages of this manual, the settings made on blower 3 are identical with those made on blower 4: by changing the setting on blower 3 you will automatically change the settings of blower 4.

PAY UTMOST ATTENTION WHEN CHOOSING THE ROOMS AND TAKE INTO CONSIDERATION THE SENSOR/THERMOSTAT LIMITATIONS, MAKING SURE THAT THE SPEED SETTINGS ON BLOWERS 3 AND 4 ARE THE SAME.

[P1]

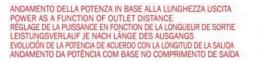
[P2]

[P3]

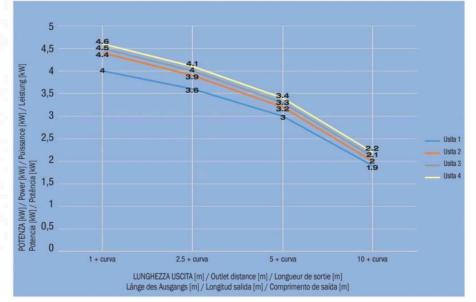
[P4]

[P6]

[P5]



Uscita Outlet Sortie Ausgang Salida Salida	Diametro uscita Outlet diameter Diamètre de sortie Durchmesser des Ausgangs Diâmetro salida Diâmetro de saída mm	Lunghezza uscita Outiet distance Longueur de sortie Länge des Ausgangs Longitud salida Comprimento de saida m	Portata Flow Portée Durchsatz Caudal Capacidade m³/h	Potenza Power Puissance Leistung Potencia Potência kW
Construction of the second second		1 + curva	145	4
Uscita 1	Ø 80	2.5 + curva	140	3.6
USCITA 1		5 + curva	135	3
		10 + curva	125	1.9
	Ø 80	1 + curva	165	4.4
Uscita 2		2.5 + curva	160	3.9
USCITA Z		5 + curva	155	3.2
ļ		10 + curva	145	2
	1	1 + curva	165	4.5
Uscita 3	Ø 80	2.5 + curva	160	4
USCILA 3	08.0	5 + curva	155	3.3
		10 + curva	145	2.1
		1 + curva	165	4.6
llesite 4	Ø 90	2.5 + curva	160	4.1
Uscita 4	Ø 80	5 + curva	155	3.4
		10 + curva	145	2.2



ATTENTION

THE STOVE DOES NOT WORK IF THE LID OF THE PELLET HOPPER IS OPEN.

6 PRODUCT USE

6.1 REMOTE CONTROL



BUTTON DESCRIPTION

BUTTON (P1): Programmable thermostat access key.
BUTTON (P2): On/off key.
BUTTON (P3): Not used.
BUTTON (P4): Confirmation / Menu.
BUTTON (P5): Increase / scroll Menu button.
BUTTON (P6): Decrease / scroll Menu button.

DISPLAY DESCRIPTION

The information below is displayed in order:

- Current day and date.
- Current hour and minute.
- Room temperature.
- Stove status.
- Operating mode: Normal or Chrono
- The adjacent numbers indicate whether the 4 rooms require heat or not.

Commissioning

If the radio terminal is charged and not paired, the following description will appear on the screen: NO network. Press ON to discover!

User pairing

- Disconnect and reconnect the main electronic board.
- Once the buzzer sounds, briefly press ON/OFF on the radio terminal.
- The following text will appear: Network Discovery....
- the radio terminal searches for a compatible communication as a first step.
- An automatic "auto-scan" procedure is then started, which involves searching for the best communication channel (average duration, about 1 minute).
- The radio terminal will communicate the chosen channel to the main electronic board.
- After a few seconds, in which both radio terminal and basic circuit board stabilise on the desired channel, the pairing procedure will end and the installed system data will be displayed.
- If the radio terminal does not find any compatible communication, after approximately 1 minute it will return to the "No network" screen.

With a terminal associated with a main electronic board but out of radio range, the following message will be displayed: No signal!

Returning within radio range, the remote control (if active) will automatically return to display the associated system data. If, on the other hand, the terminal is in an energy-saving situation, automatically reactivating it will search for the associated main electronic board and, if in radio range, resume normal radio communication.

Terminal to be associated with a new system

If the main electronic board paired with the radio terminal were to be replaced, one would find oneself in the situation described above, i.e. terminal out of range (by disconnecting the old board and replacing it with a new one, communication would fail as if the radio terminal were "out of range").

To pair the terminal with the new main board, perform the unpairing procedure:

- With the terminal active in "No signal!", press and hold the P3 "function" key
- Keep pressing the key for at least 10 seconds, until LEAVE appears on the screen
- Confirm the unpairing by long pressing (at least 2 ") the P4 "confirmation/menu" button.
- At this point the radio terminal will return to the "No network" screen.
- It will therefore be possible to proceed with a new pairing.

Terminal reset

If necessary, a hardware reset of the device can be performed. Follow the procedure

- From any screen, even when the terminal is in power-saving mode, press and hold the P1 "Programmable thermostat" button
- The button must be pressed for approximately 40 seconds.
- There are no warnings of any kind on the screen, neither that the device is being reset, nor that the reset is complete.
- After 40 seconds, release the P1 "Programmable thermostat" key
- The remote control will automatically resume normal operation, if paired, the system data will be displayed.

MENU

Quick Menu

The P4 key (SET/menu) allows you to open the menu functions. Press it for several times to browse through the pages below:

- Maximum heat output setting: Use the P5 and P6 keys to increase and respectively decrease the maximum heat output SET. Press P4 again to go to the next page.
- ROOM 1 Temperature setting: Use the P5 and P6 keys to increase and respectively decrease ROOM 1 SET temperature. Press P4 again to go to the next page.
- ROOM 2 Temperature setting: Use the P5 and P6 keys to increase and respectively decrease ROOM 2 SET temperature. Press P4 again to go to the next page.
- ROOM 3 Temperature setting: Use the P5 and P6 keys to increase and respectively decrease ROOM 3 SET temperature. Press P4 again to go to the main page.
- ZONE 4 temperature setting: the temperature of ZONE 4 can be adjusted from the general settings menu.

User Menu

Open the main page and then hold the P4 key:

EXIT: returns to main page

PRELOAD: accesses the preload function (only when the stove is in OFF mode): offers two Preload options:

NORMAL: hold the P5 key (up) as long as you want the auger tube to work. Press P3 to exit.

AUTOMATIC: carries out a pre-load at a time set. Press P3 to exit.

SYSTEM STATUS: displays the page that contains information on the current status of the system.

PELLET SET: Use the P5 and P6 keys to select the desired load settings and confirm by pressing P4.

SETTING	Fume exhaustion correction	Pellet load correction
0	10% increase	10% decrease
1	8% increase	8% decrease
2	6% increase	6% decrease
3	4% increase	4% decrease
4	2% increase	2% decrease
5	no correction	no correction
6	2% decrease	2% increase
7	4% decrease	4% increase
8	6% decrease	6% increase
9	8% decrease	8% increase
10	10% decrease	10% increase

SET VENTILATION: allows the user to adapt the power of the blowers.

Use the P5 and P6 keys to select the blower area on which you want to make the changes. Select using the P4 key. To view the settings for the selected ventilation area. Use the P4 key to switch from MODE field to VALUE field. After selecting the desired field, use the increase/decrease (P5/P6) keys to select the desired mode. In AUTO mode the fans will operate at maximum 90%. The system will decrease the maximum speed of the blower once you switch to bars. When all the bars will be empty, the blowers will have a maximum speed of 70%. Blower 3 and blower 4 are connected together. Therefore, if you change the speed on blower 3 you will also change it on blower 4.

FAN 3 SET SPEED = FAN 4 SET SPEED

GENERAL SETTINGS: open the "general settings" submenu.

- EXIT: returns to main page
- SET CLOCK: open the time and date settings page. Switch between fields using the P4 (SET) key. Use the P5 and P6 keys
 to select the desired values. Note that, thanks to the system calendar, you do not need to set the day of the week. Press P4
 to exit.
- ROOM 4 TEMPERATURE: ROOM 4 temperature setting and display of the current temperature.
- ECO STOP: enables/disables the stand-by mode. Enable/Disable the stand-by function using the P5 and P6 keys. Press P4 to exit.
- RADIO SENSOR: Allows the temperature sensor inside the radio terminal to be used as a zone 1 room sensor, excluding the standard sensor. If there is no radio connection with the stove (faulty terminal, low battery, excessive distance), the standard sensor is automatically restored.
- SET LANGUAGE: allows you to select the desired language.
- LOG: it displays the events (alarms) log.
- SERVICE: it displays information on the stove status.
- DISPLAY ADJUSTMENT: display characteristics can be adjusted.
- FLOW CONTROL: enables/disables flow control Use the P5 and P6 key to toggle between flow control operating mode (default) or traditional operating mode. The flow control operating mode ensures best performance. Press P4 to exit.
- ECO STOP IS+: positive hysteresis of the room temperature sensor. E.g.: ECOSTOP IS+ value = 1.0. The stove enters the ECOSTOP mode when the room temperature exceeds the set room temperature by 1.0° C.
- ECOSTOP IS-: negative hysteresis of the room temperature sensor. E.G.: ECOSTOP IS value = 1.0. The stove resumes its operation once the room temperature drops below the set room temperature by 1.0 °C.

PROGRAMMABLE THERMOSTAT

The programmable thermostat function allows for the programming of the stove automatic switching on and off and of the SET temperature and SET heat output enabling during the week. To this purpose, you can either opt for the predefined settings or you can make your own ones. You can open the PROGRAMMABLE THERMOSTAT menu by holding the P1 key. The programmable thermostat menu offers the possibility of using all the settings necessary for a good system operation.



In case the user wants to manually switch the stove off or on, if the programmable thermostat is active, it will automatically be switched off.

Program selection

NORMAL indicates that the Weekly programmer is disabled.

SET CHRONO 1/2/3/4 represent the 4 programs that can be enabled, each with different time slots. A typical use could be:

o Set Chrono 1 for daily use during the autumn working period

o Set Chrono 2 for daily use during the winter working period

o Set Chrono 3 for when user will be at home on holiday

o Set Chrono 4 for when the user is away from home, setting for example only "antifreeze" temperatures

Temperature / Power setting

Select the menu items to set the temperatures and/or target power for each COMFORT range, NORMAL, ECONOMY, confirm with P4.

If room sensor 1 will be present, it will be possible to set a target temperature and power.

If room sensor 1 will be present, only one target power can be set.

Set the target temperature and/or power level for the COMFORT range. Use the P4 key to switch from temperature to manual power and conversely, use P5/P6 to change the values. Press P4 for at least one second to confirm the changes and exit. Similarly for the NORMAL range, set the target temperature and desired manual power level.

Similarly for the ECONOMY range set the target temperature and the desired maximum power level. Press P2 to exit without saving and return to the main screen

Time slots set

Once the program has been selected, it is necessary to access the "TIME SLOTS" function to set the actual weekly program. Press P5 and P6 to scroll through the following options.

Press P4 briefly to scroll through the options in a circular way. Select the correct day, program and action to be carried out. Long press P4 to confirm the action.

Ļţŧ	Allows time slot settings to be changed	Press P4 to scroll cyclically through the day of the week and the programme. Confirm the selection by long pressing P4.
Ð	Copy program	
ũ	Paste on new destination	
	Save and exit	
圎	Delete day	
5	Exits without saving	

Programming example

Press P4 briefly to scroll in a circular way through the day selection and programme selection. Once selected long press P4 to access the page relating to daily hours.

Use P5/P6 to move through the day with 30 minutes accuracy. After selecting the desired time range, use P4 to select the desired temperature range. By pressing P4 in a circular way you switch from ECONOMY to NORMAL to COMFORT and so on.

The indicator symbol identifies the range.

Indicator	Meaning
0 –	Stove switched off
E 🕳	Stove enabled in Economy range
N 🔳	Stove enabled in Normal range
С	Stove enabled in Comfort range

Confirm and exit by long pressing P4.

After setting all the weekly hours, by successively pressing P4 move to the icon on the left, and with P5 and P6 the following operations are possible:

• Exit without saving (long press P4)

- Save and exit (long press P4)
- Delete the selected day related to the program (long press P4)
- Copy the selected day to another:

- After long pressing P4, the "paste" icon and the destination choice (day and programme) are displayed

- Note that the destination, being different from the origin, is not highlighted by the rectangle.

- To save, long press the selected destination.

After finding the corresponding menu item, use the P4 (SET) key to open the selection menu. Use the P5 and P6 to enable/disable the option. Press P4 to save and exit. After enabling the programmable thermostat, you need to switch the stove on by holding the P2 key, it will enter the mode previously defined by you for that particular period of time. If you activate the programmable thermostat with the stove already on, the stove is brought to the mode and level set by the programma at the end of the first half-hour. The stove will not run the program if it has not been turned on. The programmable thermostat is automatically disabled if the stove enters an alarm condition to prevent the stove from switching on before removing the causes of the alarm. After removing the alarm causes, you will have to enable CHRONO once again.

6.2 USER FUNCTIONS

Standard functioning of a control board properly installed on an air stove is described below with reference to the functions available to users.

Stove ignition

First connect the stove plug to the mains and load the pellet hopper.

Be careful not to empty the entire bag at once. Perform this operation slowly. The combustion chamber and the burn pot must be cleaned, removing any combustion residue.

Verify that the pellet hopper lid and the door are closed. Failure to do so could cause a malfunction of the stove and subsequent related alarms.

Upon initial start-up ensure that in the burn pot there are no components that will burn (feet bag, instructions, etc.).

Press the P2 key for about 2 seconds (ON/OFF). The following modes are activated in sequence:

CHECK MODE, the system checks if the sensors are correctly installed and functional. If the flow control function is enabled, the system also check the flow rate sensor. If the calibration procedure has not been carried out, the system reports a relevant error condition.

INITIAL CLEANING MODE, PREHEATING MODE, the ignition plug and the exhaust blower turn on.

PRELOAD MODE, The exhaust blower and the auger tube run continuously.

WAITING MODE the pellet loading is interrupted while the fume fan continues to be active together with the ignition plug to facilitate the pellet ignition.

STABILIZE MODE, the ignition plug is switched off and it is verified that the flame is sufficiently stable as to generate an increase in the temperature of the fumes with a gradient of at least 1.5°C/minute. If the abovementioned condition is met, the stove enters the heat output mode. Otherwise, the system enters the alarm condition due to lack of stability.

START-UP 1 MODE, the system switches to the next mode once the fume temperature reaches a set value. If this does not happen within the set time, the system repeats the mode without loading the pellets. If the conditions for passing to the next mode are still not met, the system enters the start-up failed alarm condition.

START-UP 2 MODE, the system switches to the next mode when the set temperature is exceeded. If this does not happen within the set time, the system enters the start-up failed alarm condition. After reaching the pre-set fume temperature, the blowers start.

STABILIZE MODE. After correctly completing all these phases, the ignition plug switches off and the system checks whether the flame is stable enough to generate an increase in the fume temperature of at least 1.5° C/min.

If the abovementioned condition is met, the stove enters the heat output mode. Otherwise, the system enters the alarm condition due to lack of stability.

Power operation

The stove starts operating at the corresponding times and heat output level so as to reach the set temperature. You can set the maximum operating power to prevent the system from reaching any unwanted heat output levels. In practice, the system increases the operating power gradually, based on the difference between the room temperature and the SET TEMEPRATURE.

As soon as the room temperature approaches the SET temperature, the system decreases the heat output gradually over longer periods of time so as to ensure that the SET temperature is reached gradually and not exceeded. In this case, the blowers start modulating the heat output until they switch off.

Temperature set Reached

The stove will automatically adjust its heat output level so as to keep the set temperature constant, guaranteeing greater benefits to the user; once the SET temperature is reached, the heat output automatically decreases to a minimum.

MODULATE

The "MODULATE" mode indicates that the system is in one of the following operating modes:

Set reached: The room temperature reached the SET temperature (or exceeded it). In a well balanced system, the "MODULATE" message is usually alternated with the "NORMAL" message and the stove heat output tends to stay constant The stove switches to heat output 1 ("MODULATE" mode). The stove remains in this state indefinitely until the normal conditions are restored.

Eco Stop (STAND-BY)

If the room temperature continues to rise after reaching or exceeding the SET temperature although the stove is running at heat output 1, due to particular reasons, for example because the room in which the stove is installed is too small, or the sensors are all met, if the STAND-BY option is enabled from the user menu, the stove proceeds as follows:

If the room temperature exceeds the SET temperature by more than 2°C for a pre-set time, the stove enters the switching off mode, passing through the intended modes. The activation of the STAND-BY mode is indicated by the corresponding STAND BY message. The stove restarts once the room temperature drops below the SET room temperature by more than 2° C and remains so at least for the relevant pre-set time.

Switching off the stove

You can switch the stove off at any time by pressing the P2 (ON/OFF) key.

SWITCH OFF PHASES.

After pressing the P2 (ON/OFF) key, the stove enters the SWITCH OFF mode and then switches to COOL DOWN mode in the manner set out below.

SWITCH OFF PHASE. The fume fan (PA21) is enabled at an appropriate speed to facilitate the combustion of the residual pellet inside the burn pot. The system can pass to the next mode only if the fume temperature drops below the set threshold. CLEANING PHASE (final). The fume fan remain on until the fume temperature drops below the pre-set threshold.

No mains voltage

If there is a power outage for less than 30" while the stove is running, once the electrical supply is restored, the stove will resume its operation from where it left off. If the power outage takes place when the stove is in STAND-BY mode, the stove will return to this mode regardless of how long the outage period is. In all other cases, the stove switches off after the power supply is restored. The stove can also enter a safety alarm condition. In this case you need to reset the safety thermostat placed on the back of the stove.

Insufficient pellet level

The stove is equipped with a sensor that controls the level of pellet. The stove does not start if the pellet level is too low. During the work phase the stove will operate at minimum heat output.

6.3 ALARMS

To each event corresponds an alarm that is activated after the delay time indicated when the event occurs. If the cause of the alarm is not removed within this period of time, the stove enters the alarm condition, shuts down immediately and enables the fume fan and the exchanger fan at maximum speed. The devices are then switched off once the fume temperature reaches the lowes set value. Each alarm condition, except for "no flame" is recorded in the alarm history.

First name	Alarm	Description
NO ACC.1 NO ACC.2	ignition failure	in the ignition state the temperature of the fumes has not met the conditions.
NO STAB.	irregular flame	the fume temperature does not meet the necessary conditions for stabilisation.
AL. FUME T	high fume temperature	the fume temperature reached and exceeded the maximum set threshold.
NO FLAME	no flame	the fume temperature dropped below the minimum set threshold.
AL. DEPR.	no negative pressure	the vacuum switch signalled an anomalous pressure/vacuum.
AL. SAF.	safety alarm	the thermostat detected an excessive temperature (exceeding the relevant threshold).
AL. ROOM S.	room sensor alarm 1,2,3,4	the room sensor has been disconnected, is not working properly (short circuit or stopped).
AL. FUME S.	fume sensor alarm	the fume thermocouple has been disconnected, is not working properly (short circuit or stopped).
AL.FUMEF	fume fan alarm	the fume fan is blocked or rotates at a speed lower than 300 rpm.
AL.COCLEA	auger tube motor alarm	failure of the auger tube gearmotor or gearmotor hall sensor.
AL. FLOW	flow sensor alarm flow alarm	the value detected by the flow sensor indicates a malfunction. the flow control is enabled but the flow rate cannot be adjusted automatically.
INTERNAL T.	board temperature alarm	the temperature inside the stove and therefore of the electronic board exceeded the maximum threshold of 70° c.
In case of alarm, the sto	ve is immediately switched off.	

Alarm NO ACC.1 NO ACC.2 The alarm is triggered in the event of ignition phase fault. This happens if after a pre-set time, the temperature of the fumes does not exceed the threshold set by parameters.

Restore

Press the P2 (ON/OFF) key to silence the alarm, then hold the P2 (ON/OFF) button to switch off the stove. If the stove does not switch off, contact technical assistance. Avoid disconnecting the stove from the mains if the flame did not disappear completely.

Period of inactivity

During the periods of inactivity we recommend that you remove any remaining pellet from the hopper and disconnect the stove from power supply by pulling out the power cord or by using the relevant ON/OFF switch.

7 CLEANING AND MAINTENANCE

The stove requires simple and frequent cleaning to guarantee maximum efficiency and correct operation.

The Buyer must carry out regular cleaning of the stove following the instructions contained in this Instruction Manual, and in particular must carry out daily cleaning before each ignition or refilling of pellets, the ash drawer, the fire pit and the combustion chamber.

Failure to clean and/or routinely maintain the stove can cause: malfunctions, clogging of the burn pot and pipes, poor or slow combustion, overheating of the stove and fire in the tank.



ATTENTION

Eva Stampaggi S.r.l. assumes no criminal and/or civil liability, direct and/or indirect for the malfunction of the stove and for damage to persons or property caused by the failure/incorrect cleaning and routine maintenance of the stove.

daily cleaning

Vacuum the base of the fire pit inside the combustion chamber



ATTENTION

Once the ordinary maintenance has been carried out, check the position of the brazier. Check that the hole and the glow plug tube are in the same position and that the top of the brazier is in contact with the top where it is to be placed. Lack of this caution could lead to the stove to alarm of failure to turn on or even burst in the room due to lack of heat from the glow plug.

weekly cleaning

Vacuum the combustion chamber, ensuring that there are no burning embers remaining. If embers are still burning, the vacuum cleaner will catch fire;

Remove the ash that collects inside the fire box and on the door.

Clean the glass with a damp cloth or with a ball of damp newspaper dipped in ash. If the operation is performed with the stove hot there is a risk of the glass exploding.

Empty the ash drawer, by vacuuming it or throwing the ash out with the rubbish.

Vacuum the ash drawer compartment and the adjacent inspection window.

monthly cleaning

Vacuum the T lid of the fume connection. Open the side inspection window and remove the T lid.



External cleaning of the stove

Only use a dry cloth to clean the stove. Do not use abrasive material or products that could corrode or bleach surfaces. At the end of the season, with the last ignition, the pellet remaining in the auger must be consumed completely. The auger must remain empty to avoid clogging due to solidified sawdust residue created by moisture.

EXTRAORDINARY MAINTENANCE/YEARLY

The Buyer must have the flue and flue pipe cleaned annually, before winter, by qualified technical personnal and retaining the documentation to be shown in the event of activation of the warranty.

Before performing maintenance it is recommended to turn the stove off using the power button, and remove the plug.

Cleaning must also be carried out before resuming use of the stove, as during the summer there may have been impediments to the regular flow of exhaust gases (e.g. nesting, fouling or obstruction).

The lack of extraordinary maintenance can cause: depression with poor draught and a slow flame, clogging of the burn pot and pipes, overheating of the stove and fire in the smoke pipe.

At the end of the season, with the last ignition, the pellets remaining in the auger must be consumed completely. The auger must remain empty to avoid clogging due to solidified sawdust residue created by moisture.

ATTENTION

Eva Stampaggi S.r.I. assumes no criminal and/or civil liability, direct and/or indirect for the malfunction and those resulting from people or things caused by the failure/incorrect extraordinary maintenance of the stove.

It is not uncommon, at the first cold spell and with wind for fires to ignite in the chimney due to the residue build up; some advice in the unfortunate event of this happening is:

- Block air supply to the pipe immediately;
- Use large handfuls of sand or salt, not water, to extinguish the fire;
- Move objects and furniture away from the hot chimney.

ATTENTION

IN CASE OF FIRE:

- Close the fire box door and the ash drawer.
- Close the comburent air adjustment devices.
- Use sand or coarse salt in handfuls, and not water, to extinguish the fire; use powder CO2 extinguisher.
- Remove objects and furniture.
- Call the fire-fighter service.

8 TROUBLESHOOTING

FIRST START-UP

FIRST START-UP IT MAY BE NECESSARY TO REPEAT THE FIRST LOAD PHASE A FEW TIMES TO FACILITATE THE APPLIANCE INITIAL START-UP AS THE AUGER TUBE IS COMPLETELY EMPTY AND IT MAY TAKE A SPECIFIC PERIOD OF TIME TO FILL.

CAUSE

POWER OUTAGE

PROBLEM

	POWER OUTAGE	CHECK PLUG AND POWER SUPPLY OR UN/OFF SWITCH
	FAULTY ELECTRICAL CABLE	CALL TECHNICAL ASSISTANCE.
DISPLAY	INTERRUPTED FUSE IN CONTROL	CALL TECHNICAL ASSISTANCE.
SWITCHED OFF	BOARD	CALL TECHNICAL ASSISTANCE.
	FAULTY CONTROL BOARD	CALL TECHNICAL ASSISTANCE.
		CALL TECHNICAL ASSISTANCE.
	FAULTY DISPLAY	
	POWER OUTAGE	CHECK PLUG AND POWER SUPPLY.
ALAR COOL FIRE	NO PELLETS	CHECK TANK.
	AUGER TUBE BLOCKED BY FOREIGN	DISCONNECT PLUG, EMPTY HOPPER, REMOVE ANY
ACTIVE ALARM	BODY	FOREIGN BODY, SUCH AS NAILS, ETC.
MISSING PELLETS		CHANGE PELLET TYPE.
AL6 MISSING	POOR QUALITY PELLETS	
PELLETS		CALL TECHNICAL ASSISTANCE.
NO FLAME	INSUFFICIENT PELLET SET VALUE AT	
	MINIMUM HEAT OUTPUT	SWITCH STOVE ON AND OFF, CHECK PLUG.
	POWER OUTAGE	
	NO PELLETS	CHECK TANK.
	SAFETY THERMOSTAT TRIGGERED	MANUALLY RESET THE THERMOSTAT LOCATED ON
		STOVE BACK
	FAULTY FUME SENSOR	CALL TECHNICAL ASSISTANCE.
		DISCONNECT PLUG, EMPTY HOPPER, REMOVE ANY
ALAR NOT ON	BODY	FOREIGN BODY, SUCH AS NAILS, ETC.
ACTIVE ALARM NOT		
ON -	FAULTY AUGER TUBE MOTOR	CALL TECHNICAL ASSISTANCE.
AL5 FAILURE TO		CALL TECHNICAL ASSISTANCE.
TURN ON	FAULTY CONTROL BOARD	CALL TECHNICAL ASSISTANCE.
NO STAB	FAULTY EXHAUST BLOWER	CLEAN BURN POT.
	DIRTY BURN POT	REPEAT SWITCHING-ON PHASE SEVERAL TIMES,
	TEMPERATURE TOO COLD	EMPTYING THE BURN POT UPON EACH TIME.
	DAMP PELLETS	CHECK PELLET STORAGE LOCATION
	FAULTY IGNITION PLUG	CALL TECHNICAL ASSISTANCE.
ALAR COOL FIRE	DURING OPERATION THE	IF FOR MORE THAN 20 SECONDS THE STOVE GOES
	ELECTRICITY SUPPLY WAS CUT OFF	OFF/BURN POT CLEANING IF FOR LESS THAN 20
AL1 BLAC-OUT	ELECTRICITY SUPPLY WAS CUT OFF	SECONDS THE STOVE RESTARTS IN OPERATING MODE
	WARNING THAT APPEARS AFTER 8	
BURN POT		TO CLEAR THE WARNING, PRESS ALL 3 BUTTONS ON
CLEANING	KW MODELS ONLY) 8 HOURS ARE	THE DISPLAY FOR 4-5 SECONDS
Clean-brazier	CUMULATIVE	
IRREGULAR SLOW	ANTI-EXPLOSION DEVICE PLUG	
FLAME	MISSING OR NOT CORRECTLY	Reposition the anti-explosion device
DIRTY GLASS	POSITIONED.	
	PARTIALLY CLOGGED VENT PIPE	Immediately clean the fireplace.
	COMBUSTION AIR NOT SUFFICIENT	PARTIALLY CLOGGED VENT PIPE
	CLOGGED STOVE	CLEAN BURN POT AND ASH DRAWER.
IRREGULAR SLOW	FAULTY / DIRTY EXHAUST BLOWER	GET IT CLEANED BY A SPECIALISED TECHNICIAN CALL
FLAME		
DIRTY GLASS	INADEQUATE COMBUSTION AIR SET	TECHNICAL ASSISTANCE.
	VALUE	CALL TECHNICAL ASSISTANCE.
	POOR QUALITY PELLETS	
		CHANGE PELLET TYPE
	FAULTY OR DEFECTIVE FUME FAN	CALL TECHNICAL ASSISTANCE
ALAR FAN FAIL	THE BOARD DOES NOT HEAR THE	CALL TECHNICAL ASSISTANCE
AL4 ASPIRAT-FAULT	MOTOR RUNNING (DEFECTIVE	
	BOARD)	
L	· · ·	I

SOLUTION

CHECK PLUG AND POWER SUPPLY OR ON/OFF SWITCH

PROBLEM	CAUSE	SOLUTION
STOP FIRE		
CLN-BURN POT CLEAN BURN POT CLEAN BURN POT	PERIODIC CYCLE OF BURN POT CLEANING	CORRECT OPERATION.
ALAR DEP FAIL ACTIVE ALARM MISSING DEPRESS- AL8 MISSING	EXCESSIVE OR INADEQUATE VENT PIPE LENGTH CLOGGED OUTLET	FIREPLACE NOT COMPLIANT, MAX 6 METRES OF TUBE WITH Ø 80mm AT EACH 90° BEND OR T-CONNECTOR AS 1 METRE OF TUBE.
DEPRESS- AL. VACUOST – AL DEPR.	BAD WEATHER CONDITIONS	CLEAN VENT PIPE / CALL AUTHORISED TECHNICIAN. STRONG WIND.
ALARM ACTIVE FLOW ALARM AL FLUX	SENSOR DIRTY, BARREL CLOGGED OR DOOR OPEN.	CALL TECHNICAL ASSISTANCE.
ALAR SIC FAIL	BOILER TEMPERATURE TOO HIGH	Let the stove cool down, reset the manual thermostat in the back. Restart the stove, if necessary, decrease the power of the stove. If the problem persists call a specialised technician.
THERMAL-SAFETY ACTIVE ALARM AL7 THERMAL-	TEMPORARY POWER OUTAGE	LET STOVE COOL DOWN, MANUALLY RESET THERMOSTAT ON BACK. SWITCH STOVE ON AGAIN.
SAFETY	FAULTY EXCHANGER BLOWER OR BLOCKED Defective reset thermostat	CALL TECHNICAL ASSISTANCE. CALL TECHNICAL ASSISTANCE.
	FAULTY CONTROL BOARD	CALL TECHNICAL ASSISTANCE.
ALAR SMOKE PROBE	FUME SENSOR DISCONNECTED	CALL TECHNICAL ASSISTANCE.
SMOKE PROBE ACTIVE ALARM	FUME SENSOR DISCONNECTED	CALL TECHNICAL ASSISTANCE.
AL2 SMOKE PROBE		
ALAR HOT TEMP	FUME SENSOR DISCONNECTED FAULTY CONTROL BOARD	CALL TECHNICAL ASSISTANCE. CALL TECHNICAL ASSISTANCE.
HOT SMOKE	FAULTY EXCHANGER BLOWER	CALL TECHNICAL ASSISTANCE.
ACTIVE ALARM AL3 HOT FUMES	EXCESSIVE PELLET SET VALUE AT MAXIMUM HEAT OUTPUT	CALL TECHNICAL ASSISTANCE.
WATER PROBE ALARM	WATER SENSOR FAULT	CALL TECHNICAL ASSISTANCE.
HOT WATER ALARM	MAXIMUM WATER THRESHOLD EXCEEDED	WAIT UNTIL THE STOVE COOLS.
WATER PRESS ALARM	HIGH OR LOW SYSTEM PRESSURE, AIR IN THE CIRCUIT	LOAD THE HYDRAULIC SYSTEM OR EMPTY IT.
Cleaner / door alarm	Brazier cleaning mechanism blocked or fire door open / closed badly	CHECK THAT THE FIRE DOOR IS CLOSED CORRECTLY Check that there are no foreign bodies blocking the brazier cleaning mechanism. CALL TECHNICAL ASSISTANCE.
Turbulator / door alarm	Turbulator cleaning mechanism blocked or fire door open / closed badly	CHECK THAT THE FIRE DOOR IS CLOSED CORRECTLY CALL TECHNICAL ASSISTANCE.
TERM/DOOR SAFETY ALARM	THERMAL SAFETY THERMOSTAT OR FIRE DOOR OPEN/CLOSED INCORRECTLY	LET STOVE COOL DOWN, MANUALLY RESET THERMOSTAT ON BACK. SWITCH STOVE ON AGAIN. CHECK THAT THE FIRE DOOR IS CLOSED CORRECTLY
ALARM AUGER TUBE TRIAC	THE BOARD DETECTS INCORRECT OPERATION OF THE PELLET LOADING MOTOR	SWITCH THE STOVE OFF AND BACK ON CALL TECHNICAL ASSISTANCE.
ALARM ENCODER	SCREW FEEDER MOTOR FAULTY OR	
\$30)8 7800 - 1.0 - 29/11/202	BLOCKED	31

PROBLEM	CAUSE	SOLUTION	
REMOTE CONTROL	REMOTE CONTROL HAS LOST THE UNIT POSSIBLE INTERFERENCE	PRESS THE KEYS 1 AND 2 SIMULTANEOUSLY FOR ABOUT 3-4 SECONDS UNTIL THE "CHOOSE UNIT" APPEARS (FACTORY OUTPUT UNIT 0 DEFAULT) TRY DISCONNECTING FROM THE MAINS SUPPLY ANY HOUSEHOLD APPLIANCE OR ANY OTHER APPLIANCE THAT MAY GENERATE ELECTROMAGNETIC FIELDS.	
REMOTE CONTROL DOES NOT SWITCH ON	DISPLAY SWITCHED OFF	CHECK BATTERY / FAULTY REMOTE CONTROL.	
ECO/MODULE	CHECK BATTERY / FAULTY REMOTE CONTROL.		
STAND-BY / ECO STOP / PAUSE	REACHING SET AMBIENT TEMPERATURE / CORRECT OPERATION		

TROUBLESHOOTING

9 YEARLY SCHEDULED MAINTENANCE

(Technical Assistance Centre stamp)
(Technical Assistance Centre stamp)
(Technical Assistance Centre stamp)

10 INSTALLATION AND TEST CERTIFICATE

CERTIFICATE OF INSTALLATION AND TESTING				
CUSTOMER				
STREET/ROAD:				
CITY:				
POSTAL CODE:				
PROVINCE				
TEL:				
Delivery date:				
Delivery document:				
Equipment mod.:				
Serial number:				
Year:				
DEALER and INSTALLER DATA				
First name:				
Last Name:				
Address:				
Location				
Tel.:				
INSTALLER Signature		RETAILER Signa	ature	
The customer acknowledges that and in accordance with the instr and are aware of the information	ructions in this user manual. T	he same also sta	vice, the works were carried out profes ates that they acknowledge perfect fur naintenance on the appliance.	ssionally

CUSTOMER Signature

WARRANTY 11

WARRANTY

Eva Stampaggi S.r.I. guarantees that the stove is built in accordance with EN 13240 (wood-burning stoves) EN 14785 (pellet stoves) and EN 303-5:2012 (pellet boilers)

Eva Stampaggi S.r.I. guarantees that the stove is free from defects that make it unsuitable for its intended use or significantly reduce its value. The rules of the Italian Civil Code or applicable national law governing the guarantee in the sales contract, or applicable national law ex D. Int.

Any non-conformity can be claimed under the guarantees and procedures provided for in Legislative Decree 206/2005, provided that the Buyer was aware of the defect, or could not ignore it with ordinary diligence, or if the lack of conformity derives from instructions or materials provided by the same.

The warranty excludes malfunctions, defects and/or faults and consequent damages, resulting from property and/or persons, attributable to an abnormal and/or improper use of the product and/or not in compliance with safety regulations and/or the "Pellet Stove Instruction Manual", or resulting from an installation that does not comply (to which the absence of documents certifying such compliance is also equated) with current regulations and safety directives, or performed by ungualified personnel (UNI10683 and UNIEN 1443), or when, by way of example, there is a direct discharge to the wall.

Likewise, any non-conformity that may be randomly attributed to a use or installation of the product that does not comply with applicable laws and regulations and/or the instructions contained in this "Pellet Stove Instruction Manual" will not be covered by warranty.

The aforementioned warranty is also excluded for defects in conformity, malfunction, defects and/or faults and the consequent damage, caused to property and/or persons, resulting from the use of the stove in a manner that does not comply with safety directives.

The warranty for malfunction, defects and/or defects and/or faults does not work and Eva Stampaggi S.r.I. assumes no responsibility for damages caused to property or persons resulting from: the lack of first ignition carried out by a specialised technician, to which the absence of such documents, proving said operation, is equated; from the violation and/or noncompliance with the provisions of this Instruction Manual; from the tampering and/or alteration of the stove and its electrical board; from the non-compliance with lights and alarms; from the failure to clean and routine maintenance; from the failure to clean and extraordinary maintenance carried out by specialised technical personnel, to which the absence of documents proving said maintenance is equated; from the improper use of the stove; from the lack of installation requirements; from the non-compliance with the procedures for reporting conformity defects provided for in Legislative Decree no. 206/2005; from the use of unsuitable or poor fuel; from modifications and/or repairs carried out without prior communication and relative authorization of Eva Stampaggi S.r.I.; from the use of non-original and/or non-specific spare parts for the stove.

The above list must be considered non-exhaustive and therefore the cases not expressly indicated but which, by virtue of analogical interpretation, can be equated with the cases listed must also be considered included among the cases of exclusion of the guarantee.

All the following differences related to the natural characteristics of the coating materials are excluded from the warranty: the grains of the stones that are the main characteristic and that guarantee their uniqueness; any small cracks or cracks that could be highlighted in ceramic/majolica coatings; any differences in shades and shades on ceramic/majolica coatings; door glass; gaskets; masonry works.

Eva Stampaggi S.r.l. assumes no responsibility for: damage to chromed and/or anodised metal parts and/or painted or otherwise with treated surfaces, if due to rubbing or impact with other metals; damage to chromed and/or anodised metal parts and/or painted or in any case with treated surfaces, if due to improper maintenance and/or cleaning with products or chemical agents (said parts must be cleaned using only water); damage to mechanical components and mechanical parts due to their improper use or installation by non-specialist personnel or, in any case, for installation that did not comply with the instructions contained in the packaging; damage to electrical or electronic components and parts due to improper use or installation by non-specialist personnel or, in any case, for installation that did not comply with the instructions contained in the packaging.

Ignition resistors are material subject to wear and tear, the duration of which depends on the use of the stove; the relative warranty is therefore limited to the first 6 months of use of the product.

Warning: after purchase, keep the warranty certificate together with the original packaging of the product, the installation and testing certificate and the receipt issued by the seller. The date of the sales tax document will determine the actual duration of the warranty.

The warranty provided shall be subject to the following terms and conditions:

The aftersales procedure is managed by our staff, who may be contacted on +39 0438 35469 or by sending an e-mail to assistenza@evacalor.it

Our qualified staff will provide you with information concerning technical, installation or maintenance problems.

If the problem cannot be resolved over the phone, out staff will forward the issue on to the user's Technical Assistance Centre, who will guarantee service within five working days

EN

Any parts replaced during the warranty period shall be covered for the remaining period of the purchased product warranty. The manufacturer shall not pay the customer any indemnities for the inconvenience of not being able to use the product during the period required for repairing.

Should it be necessary to replace the product, the manufacturer will deliver it to the retailer who will then deliver it to the end user following the same procedure as for the product purchase.

This guarantee is valid within Italy; in the event of sale or installation carried out elsewhere, the guarantee must be recognised by the distributor in that territory.

The warranty is carried out with the repair or replacement of defective parts, or defective parts or the entire product, at the discretion of the company

When requesting assistance, you must have the following to hand:

- Serial number
- Stove model
- Purchase date

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- Purchase location
- Warranty goodwill certificate completed by specialised C.A.T.

EVA STAMPAGGI ADVISES TO CONSULT WITH ITS AUTHORIZED DEALERS AND SERVICE CENTERS.

AN INSTALLATION ACCORDING TO THE LAW IS MANDATORY, EVA STAMPAGGI STRONGLY RECOMMENDS A FIRST IGNITION OF ITS PRODUCTS WITH A QUALIFIED TECHNICIAN.

EVA STAMPAGGI HAS NO LIABILITY OF ONLINE SALES AND RELATED OFFERS, BECAUSE IT DOES NOT MAKE DIRECT SALES TO THE GENERAL PUBLIC.

FOR ANY TECHNICAL PROBLEM DURING THE PERIOD OF THE LEGAL WARRANTY, THE PROCEDURE REQUIRES TO CONTACT THE DEALER OR DIRECTLY OUR AFTER SALE SERVICE.

EVA STAMPAGGI SRL reserves the right to make technical changes to this manual without notice.

The data and characteristics indicated do not bind , which reserves the right to make any changes deemed appropriate without obligation of notice or replacement.

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Made in Italy

